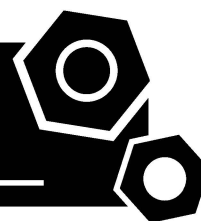


**Generator set**  
**Sound-proof type**  
**QSV325XS-AU**

# **SPECIFICATIONS**



## 1 Standards & Conditions

### Design Standards

The designs and the productions are in conformity with:

- Conformance Européenne (CE)
- ISO8528-5:2005
- AS 3000-2018
- AS 3010-2017

### Environmental Operating Conditions

- Installation place: Outdoors or indoors (well ventilated).
- Ambient temperature: -25°C to 50°C. The coolant heater is needed when the temperature is below 5°C
- Humidity: Less than 90%.
- Altitude: Below one thousand (1000) meters above sea level.

### Factory Inspection

- Inspection items.
- Protection devices working test.
- Starting ability in normal temperature.
- 50% rated power load moment capability.
- Voltage deviation and speed variation: 0%, 25%, 50%, 75%, 100%, 110% Load.

### Painting Process

- Painting process specifications and colors are based on the manufacturer's standard.
- The customer could also choose the color which the manufacturer offers.

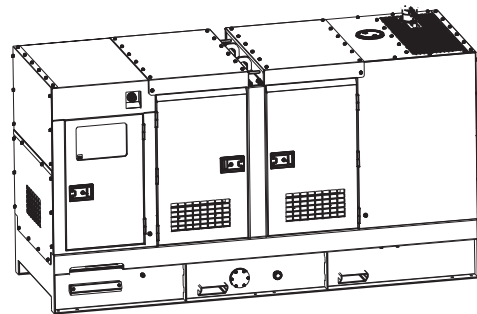
## 2 General Features

- PowerLink engine 6D10TAG2
- Close coupled to PowerLink alternator PL4MP
- Microprocessor control module PLC-920
- Main circuit breaker: 500A
- Rotate speed governor: Electric fuel control
- Excitation system: Self excited, SHUNT
- A.V.R model: SX440
- Key switch
- Emergency stop switch
- ATS (automatic transfer switch) receptacle

- Remote run connector
- 2x12V/120AH sealed for life maintenance free battery
- Lockable battery isolator switch
- Powder coated canopy
- 45°C radiator
- Steel base frame
- Vibration isolators between the engine/alternator and base frame
- Dry type air filter
- Base fuel tank for 12 hours running
- Drain points for fuel tank
- Operation Manual / Specifications

## 3 Equipment

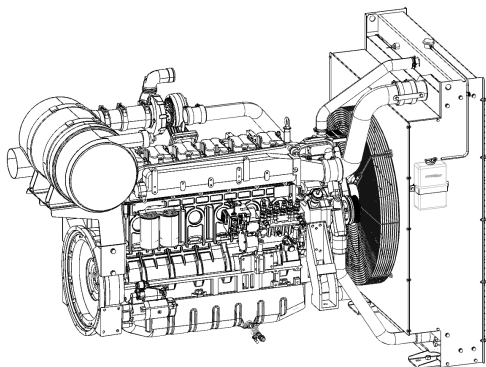
### General technical data



Model..... QSV325XS-AU  
Tank capacity.....900L  
Dry weight.....4600kg  
Sound pressure level @ 7m .....73.0dBA  
Dimensions L×W×H.....4422x1515x2412mm  
Standby Power .....358kVA/286kW  
Prime Power .....325kVA/260kW

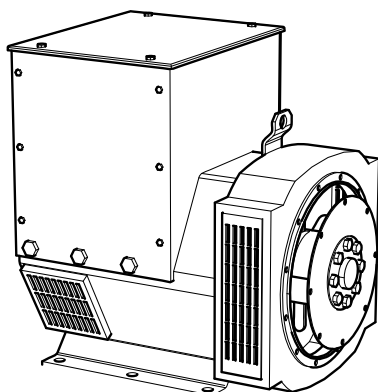
|                         |        |        |        |      |      |
|-------------------------|--------|--------|--------|------|------|
| Voltage                 | 380V   | 400V   | 415V   |      |      |
| Ampere                  | 493.8A | 469.1A | 452.2A |      |      |
| Genset Fuel Consumption |        |        |        |      |      |
| Frequency/Load          | 25%    | 50%    | 75%    | 100% | 110% |
| 50Hz (L/h)              | 20     | 38     | 56     | 75   | 83   |

## Power System



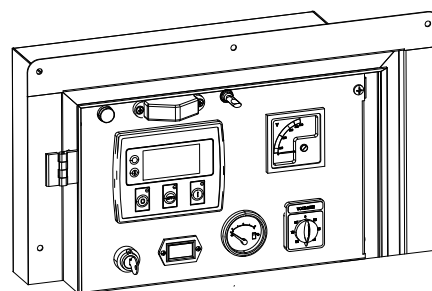
|                                 |                                    |
|---------------------------------|------------------------------------|
| Engine Manufacturer/Brand ..... | Powerlink                          |
| Engine Model .....              | 6D10TAG2                           |
| Dimensions L×W×H.....           | 1775×860×1428mm                    |
| Dry Weigh (approx.) .....       | 1100kg                             |
| Number of Cylinders.....        | 6                                  |
| Bore .....                      | 126mm                              |
| Stroke .....                    | 155mm                              |
| Displacement.....               | 10.0L                              |
| Compression Ratio .....         | 17.0                               |
| Type of injection.....          | Direct injection                   |
| Intake System.....              | Turbocharged and charge air cooled |
| Intake Resistance .....         | ≤5kPa                              |
| Cooling System .....            | Water cooled                       |
| Fan .....                       | Pusher                             |
| Battery Voltage .....           | 24V                                |
| Type of Fuel.....               | No.2 or ASTM D975                  |
| Type of Oil .....               | API CF/SE or CCMCF4                |
| Oil Capacity .....              | 24.0L                              |
| Type of Coolant .....           | Glycol mixture                     |
| Coolant Capacity .....          | 51.0L                              |
| Back Pressure .....             | ≤10.1kPa                           |
| Standby Power .....             | 314kW                              |
| Prime Power .....               | 285kW                              |

## Alternator



|                                                           |                     |
|-----------------------------------------------------------|---------------------|
| Alternator Manufacturer/Brand .....                       | PowerLink           |
| Alternator Model .....                                    | PL3H                |
| Exciter.....                                              | Brushless           |
| Cooling Fan .....                                         | Cast alloy aluminum |
| Windings.....                                             | 100% copper         |
| Insulation Class .....                                    | H                   |
| Winding Pitch.....                                        | 2/3                 |
| Terminals .....                                           | 12                  |
| Drip Proof .....                                          | IP23                |
| Altitude.....                                             | ≤1000m              |
| Overspeed .....                                           | 2250rpm             |
| Air Flow.....                                             | N/A                 |
| Voltage Regulation .....                                  | ±1.0%               |
| Total Harmonic TGH / THCat no load < 1.5 % - on load < 5% |                     |
| Telephone Interference.....                               | THF<2%;TIF<50       |

## PLC-920 Control System

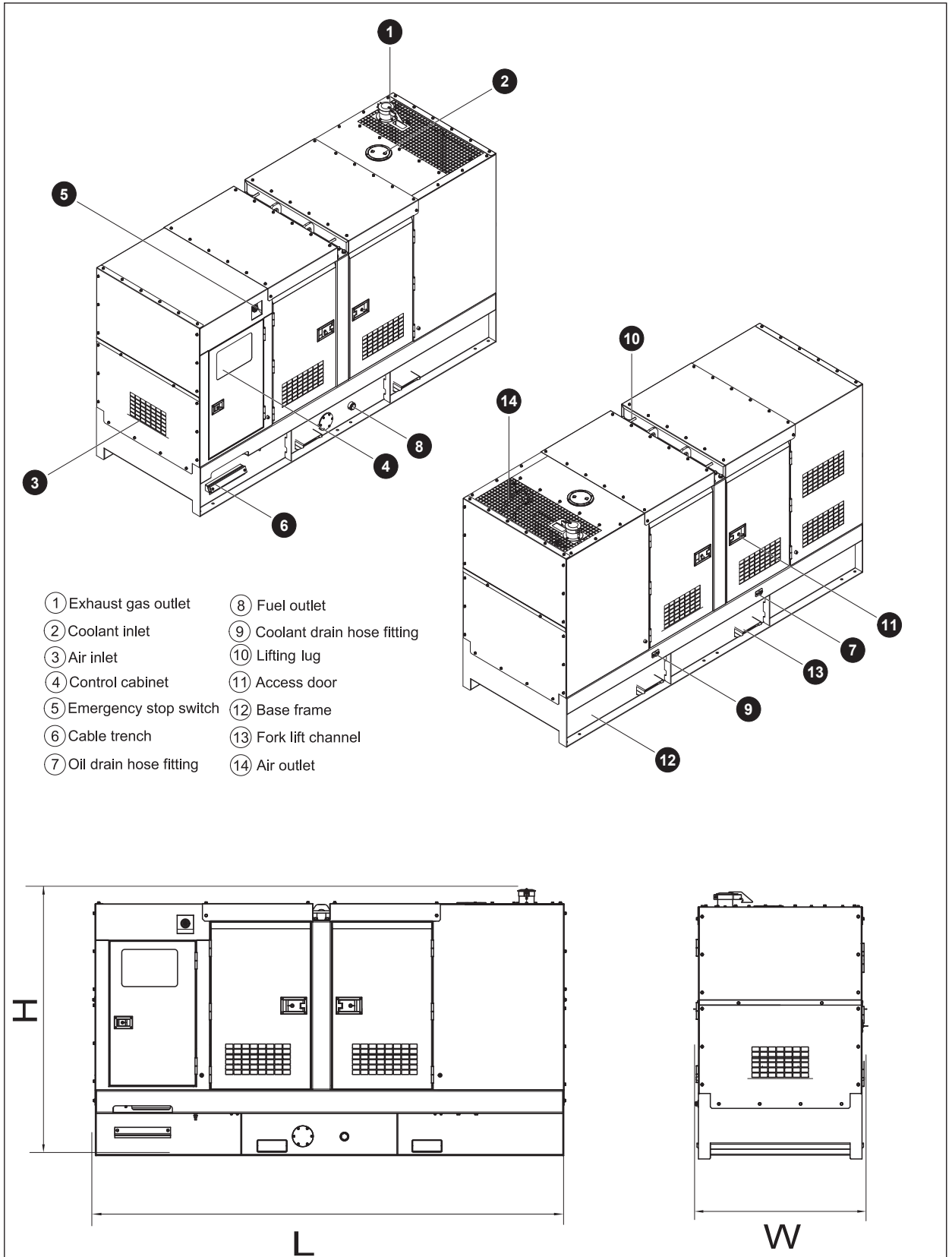


PLC-920 is an advanced control module based on microprocessor designed to control the engine via push buttons on the front panel. The module is used to start and stop the engine and indicate fault conditions, automatically shutting down the engine and giving a true first up fault condition of an engine failure.

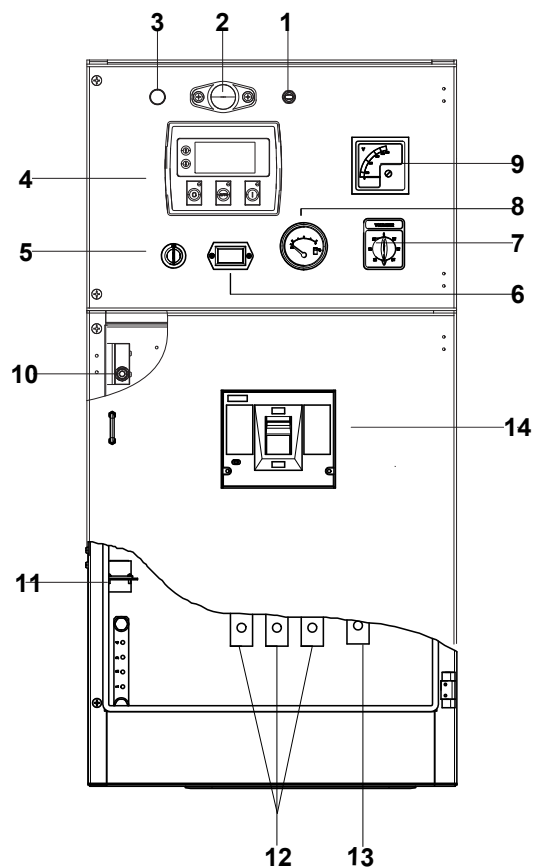
### Standard Control Function

- Manual Engine Control Module
- Low Oil Pressure
- High Engine Temperature
- Auxiliary Shutdown
- Overspeed Protection
- Protection hold-off timer
- Charge Failure warning

## 4 Overall Dimensions

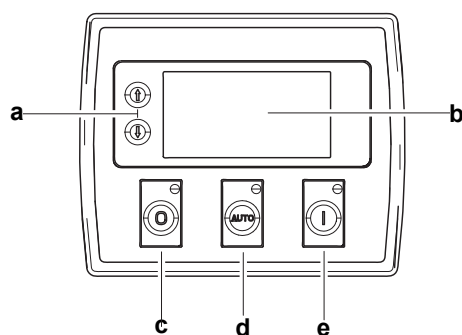


# 5 Control System



Control & field wiring cabinet

| Ref. | Description                              |
|------|------------------------------------------|
| 1    | Control cabinet lamp switch              |
| 2    | Control cabinet lamp                     |
| 3    | Charge indicator                         |
| 4    | Control module                           |
| 5    | Key switch                               |
| 6    | Time counter                             |
| 7    | Voltage changer-over switch              |
| 8    | Fuel level meter                         |
| 9    | Voltage meter                            |
| 10   | Limit switch                             |
| 11   | Mains input/Remote control/ATS connector |
| 12   | Live wire terminal                       |
| 13   | Neutral wire terminal                    |
| 14   | Main circuit breaker                     |



Control module

| Ref. | Description                                                               |
|------|---------------------------------------------------------------------------|
| a    | Navigation button«»<br>Accept (Configuration mode only)                   |
| b    | Main status display                                                       |
| c    | Stop/reset button«»<br>Next page (Configuration mode only)                |
| d    | Auto start button«»<br>Decrease value/next item (Configuration mode only) |
| e    | Start button«»<br>Increase value/next item (Configuration mode only)      |

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| 10.2020         |